



**(-1) HATCH ASSEMBLY**

NEXT ASSY: D0001-1

**NOTES:**

1. SEE ALSO D8745 FOR LAYOUT
2. INSIDE OF DOORS PAINTED WITH KRYLON ULTRA FLAT WHITE.
3. SEAL DOORS WITH PORON FOAM SHEETS (COMES WITH SELF-ADHESIVE BACK)
4. MANUAL LATCHES TO HOLD SHUT WITH LOSS OF AIR PRESSURE.
5. DOOR 'A' MUST CLEAR THIS ITEM.
6. VENDOR DRAWING: D8735-1
7. BIMBA. RELATED FITTINGS ON D0934 ALSO.

**NOTES, CONTINUED:**

8. BIMBA.
9. COVERS ON THE INSIDE FOR MAINTENANCE WORK, SHOWN AS A SKETCH ONLY.
10. INSPECTION HOLE, BOTH SIDES.
11. PANEL B HAS NO OPENERS.
12. SWAGELOK BULKHEAD FITTINGS, BRASS 0.25Ø, NOT TO SCALE.

D8817-1	21	1	BAFFLE	ALUM
D8739-1	20	1	STIFFENER	STEEL
D8759-1	19	1	PAINTED PANEL	ALUM
D8755-1	18	1	INNER COVER SIDE 'A'	NOTE 9.
D8754-3	17	4	WINDOW LOCATOR, TYPE 3	DEL/RIN
D8754-2	16	4	WINDOW LOCATOR, INNER	DEL/RIN
D8754-1	15	4	WINDOW LOCATOR, UPPER	DEL/RIN
D8744-1	14	2	STIFFENER	STEEL
D8752-1	13	1	WINDOW	BK-7
D0934-3	12	2	CLEVIS	NOTE 8.
D0634-1	11	2	AIR CYLINDER	NOTE 7.
D8751-1	10	1	DOOR 'A'	ASSY
D8746-2	6	2	PIN	ST. STEEL
D8746-1	5	2	CYLINDER ANCHOR	STEEL
D8741-1	4	2	TAB	ALUM
D8737-2	3	1	PANEL 'B'	STEEL
D8737-1	2	1	PANEL 'A'	STEEL
D8738-1	1	1	RING	NOTE 6.



INCHES

CHANGED BY  
ECO #101901

G 1777	Jo.	F	A 9887	Jo.	UPDATE
H 1480	Jo.	BLACK PAINT AND TRIM PANELS	B 9257	Jo.	ADD WINDOW CALLOUT.
J 1423	Jo.	DOCUMENT PANELS A & B TRIMMING.	C 12197	Jo.	ADD WINDOW ITSELF.
K 1814	Jo.	ADD SECOND CYLINDER TO DOOR A	D 11238	Jo.	WINDOW LOCATING SPOOLS ADDED.
M 1088	Jo.	ADD STIFFENER	E 1288	Jo.	INNER COVER, SIDE 'A' CALLED OUT.
N 1250	Jo.	ADD INTERIOR BAFFLE	F 1588	Jo.	ADD DOOR 'A' OPEN AT 90°.

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KECK/DEIMOS  
FORWARD HATCH  
AND ENTRANCE WINDOW  
Jo. 9987  
D8740.N