



1-1 STRUCTURE SUB-ASSEMBLY

1 REQ'D
 NEXT ASSY: D0001-1
 0.090XP

- NOTES:
- 1 BULKHEADS SHOWN ON D6406-1/G
 - 2 FOR SANTA CRUZ CONFIGURATION OF KINEMATIC MOUNTS, SEE D6125. FOR MAUNA KEA CONFIGURATION, SEE D6125 AND D6905.
 3. OSBORN ROLLER: PLRE-4. SEE ALSO D6115
 4. TWO HOLD-DOWNS, UN-DOCUMENTED
 5. ROLLERS SHOWN AT MID-POINT. ±0.060 AVAILABLE
 6. RE-INSTALLED GURLEY ENCODER AND MOVED BRUSH ASSY.
 7. OSBORN LOAD RUNNER PLR-3 HAS TAPERED ROLLER BEARINGS POST MOUNT, REPLACES MCGILL CF-3-SB. 0.50 HEX MILLED INTO THE END.
 8. OSBORN LOAD RUNNER HAS TAPERED ROLLER BEARINGS 30 INCH RADIUS CROWN, YOKE MOUNT. REPLACES MCGILL CC4R-3-6 VENDOR: APPLIED INDUSTRIAL TECHNOLOGIES, 1 408 436 5464
 9. REMOVE GURLEY ENCODER. REMOVE BRUSHES.
 10. REPLACE BRUSH ASSEMBLIES WITH UHMW WIPERS. 6 PLACES. D6392-1



G	RE-DO BULKHEAD CALLOUTS.
H	STRETCH HATCH BY 6.0S. ROTATE END PLATE.
J	NEW HATCH.
K	CHECK CENTERLINE AND O.D.
M	CAM FOLLOWERS WERE NEEDLE BEARING. REMOVED GURLEY ENCODER.
N	ECO NOTE.
P	MODIFY NOTES 7 AND 8. ECO 92800
R	ADD ELECTRONICS RING, WIPERS
S	ADD -35, CORRECT -18

D6392-1	35	6	DRIVE WHEEL BRUSHES	ASSY	NOTE 3.
	34	8	ROLLER	ASSY	
D6968-1	33	1	TRACTOR	ASSY	
D6480-1	32	1	CABLE WRAP	ASSY	
D6345-1	31	1	RENISHAW ENCODER	ASSY	
TC-385102	30	2	DESTACO LATCH PLATE		
	29	8	3/8"-24 UNF CAP SCR	STL	
	28	8	10-32 UNF CAP SCR	STL	D3603-1 12 12 3/8-16 CAP SCREW STEEL
D6202-2	27	2	HARD STOP	SPD STAR	D6131-1 10 1 1 BAND BRAKE ASSY
D6135-1	24	1	DRIVE	ASSY	D6115-1 9 2 SMALL ROLLER ASSY
D6202-1	23	2	BRACKET	MILD STL	D6110-1 8 2 LARGE ROLLER ASSY
	22	8	3/8"-24 CAP SCREW	STEEL	D6326-1 7 1 REAR BEARING ASSY
D6126-1	21	2	YOKE SUPPORT		D6402-3 5 1 COLL HATCH COVER STEEL
	20	6	1-14 NUT	STEEL	D6402-2 4 1 PERS. HATCH COVER STEEL
D6126-3	19	3	SHAFT	STEEL	D6402-1 3 2 DEWAR HATCH COVER STEEL
D6393-2	18	3	LOAD RUNNER	NOTE 8.	D6106-1 2 1 CARRIAGE STEEL
D6393-1	17	2	LOAD RUNNER	NOTE 7.	D6391-1 1 1 SHELL ASSY

CHANGED BY ECO # 42399
 CHANGED BY ECO # 41900
 CHANGED BY ECO # 92800-2

N.A.
 KECK/DEIMOS
 STRUCTURE SUB ASSEMBLY

EJ 9/5/96
 EJ 9/5/96
 D6390.S