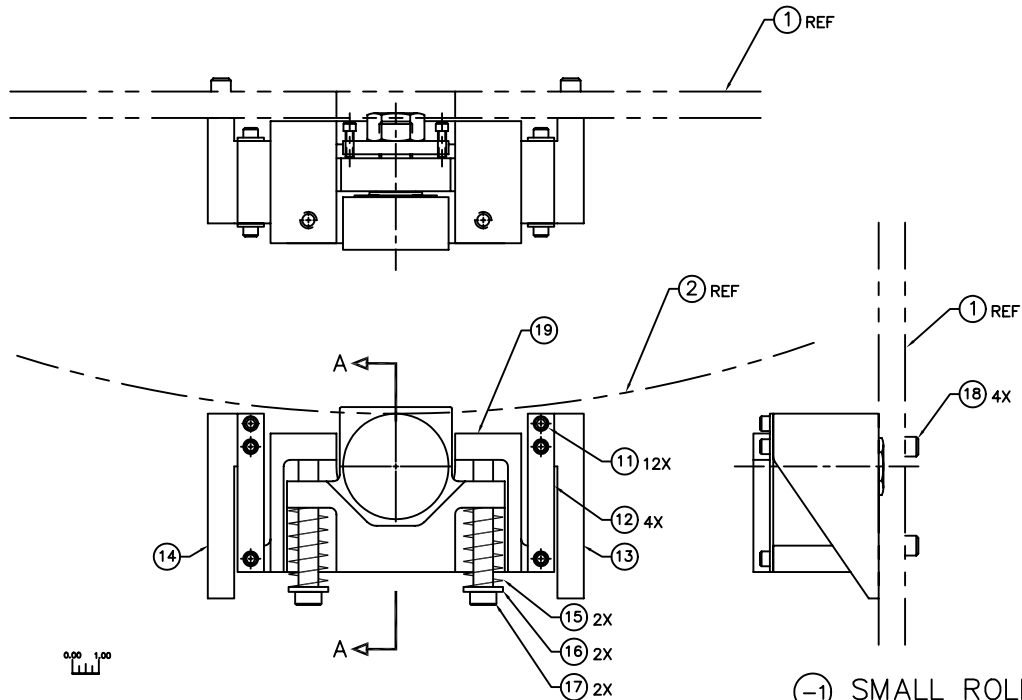
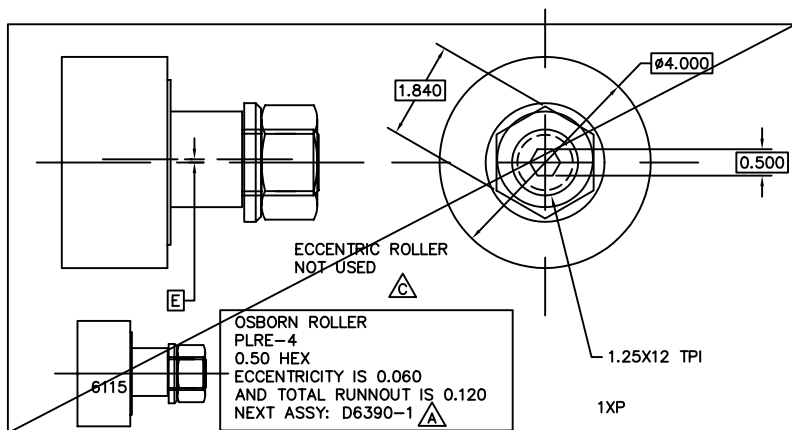




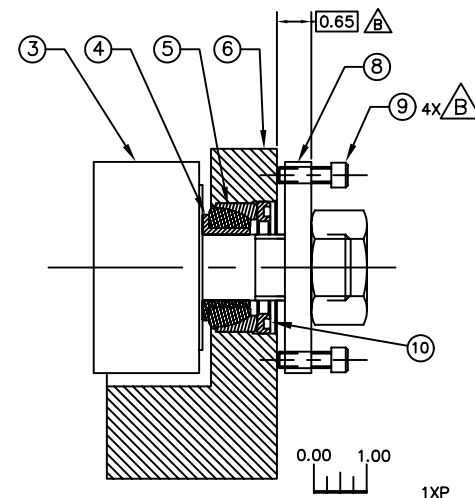
① SMALL ROLLER ASSEMBLY

2 REQ'D $\triangle B$
0.5XP

NEXT ASSEMBLY: D6390-1
ROLLER WEIGHT: 8.6 # $\triangle C$



OSBORN ROLLER
PLRE-4
0.50 HEX
ECCENTRICITY IS 0.060
AND TOTAL RUNNOUT IS 0.120
NEXT ASSY: D6390-1 $\triangle A$



SECTION A-A

PER ASSY

D6117-1	19	1	MOUNT	STEEL
-	18	4	1/2-20 CAP SCREW	S.S.
-	17	2	3/4" SHldr SCREW	S.S.
-	16	2	3/4" FLAT WASHER	S.S.
D6116-5	15	S	LEE SPRING	STEEL
D6116-3	14	1	L.H. BRACKET	STEEL
D6116-2	13	1	R.H. BRACKET	STEEL
D6116-4	12	4	HANGER STRAP	STEEL
-	11	12	3/8" CAP SCREW	S.S.
D6116-5	10	1	RETAINER RING	BRASS
-	9	4	#5/16-24 CAP SCREW	STEEL
D6117-3	8	1	TILT PLATE	STEEL
-	7			
D6116-1	6	1	BLOCK	STEEL
GAZ 108 SA	5	1	SKF SPHER. BEARING	STEEL
D6117-2	4	1	SLEEVE	STEEL
PLR-4	3	1	OSBORN ROLLER	STEEL
D6333	2	REF	DRIVE DISK	STEEL
D6106-1	1	REF	CARRIAGE ASSEMBLY	STEEL

NA

KECK/DEIMOS
SMALL ROLLER ASSEMBLY

A	6.4	10	ADD ECCENTRIC ROLLER DIMENSIONS
B	6.7	10	#5/16-24 SCREWS WERE #1/4-20 SWIVELS
C	7.2	10	OBSELETE ECCENTRIC ROLLER, ADD NOTES

EJ 7/11/96
EJ 7/11/96

D6115.C