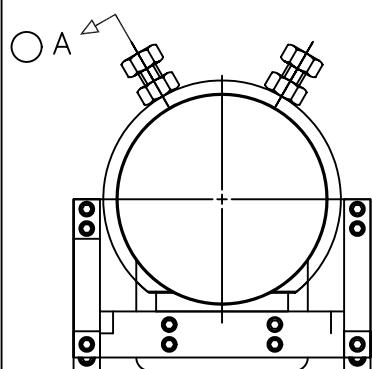
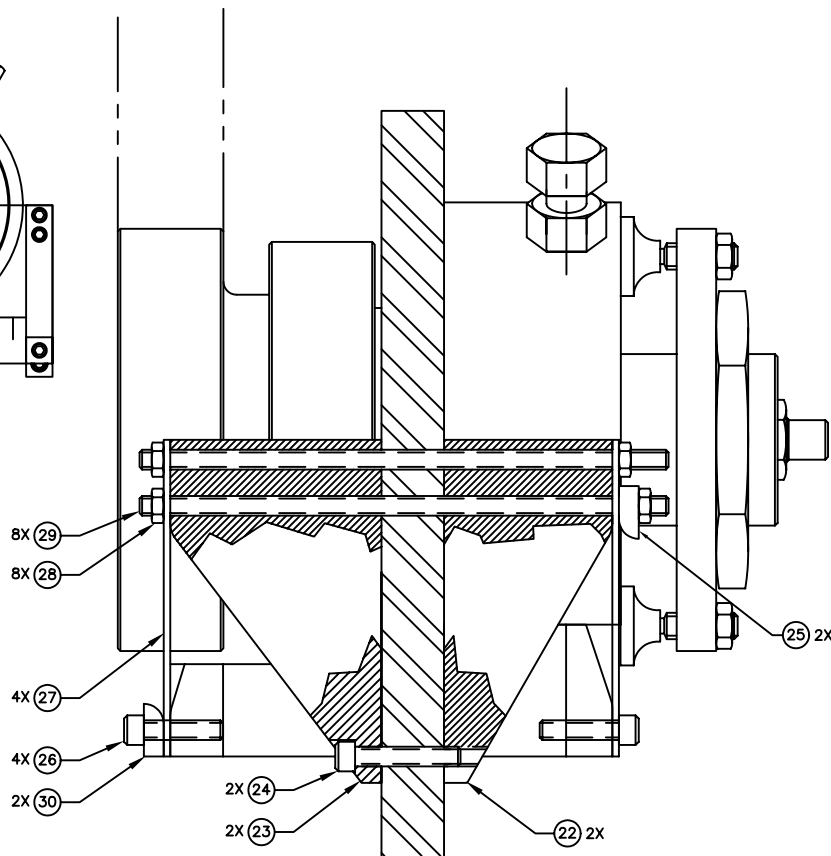




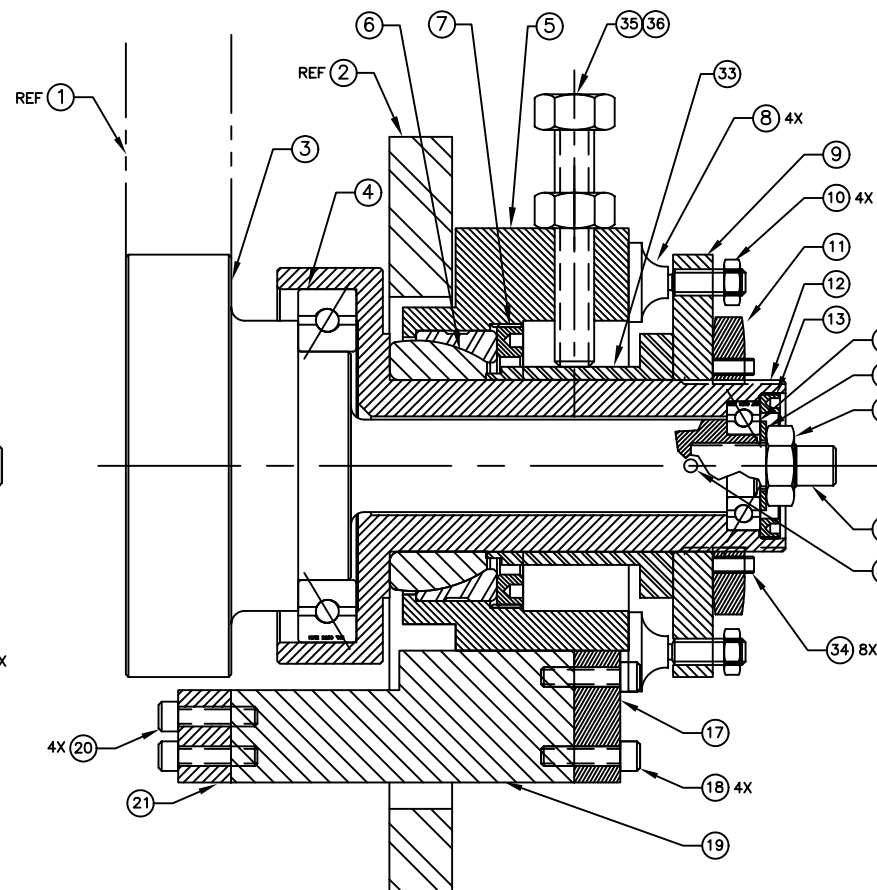
FRONT VIEW  
0.5XP



# 1 LARGE ROLLER ASSY

2 REQ'D  
NEXT ASSY: D6135-1  
1.0XP

|         |    |   |                    |          |            |    |     |                     |       |
|---------|----|---|--------------------|----------|------------|----|-----|---------------------|-------|
| -       | 36 | 2 | HEX NUT, 3/4-16    | -        | -          | -  | -   | -                   | -     |
| -       | 35 | 2 | HEX HD SCR, 3/4-16 | X 4.5 LG | -          | -  | -   | -                   | -     |
| -       | 34 | 8 | 5/16-18 SET SCREW  | STEEL    | D6113-2    | 17 | 1   | REAR SUSPENSION BAR | STEEL |
| D6118-1 | 33 | 1 | SLEEVE             | STEEL    | -          | 16 | 1   | 7/8-14 NUT          | S.S.  |
| -       | 32 | 1 | #1/4 DOWEL PIN     | STEEL    | -          | 15 | 1   | 7/8" FLAT WASHER    | S.S.  |
| D6112-4 | 31 | 1 | SHAFT              | STEEL    | 6206 2RS1  | 14 | 1   | SKF BEARING         | -     |
| D6113-6 | 30 | 4 | WASHER             | STEEL    | D6111-3    | 13 | 1   | RETAINER RING       | BRASS |
| -       | 29 | 4 | 3/8-24 ALL THREAD  | S.S.     | D6111-2    | 12 | 1   | BEARING SUPPORT     | STEEL |
| -       | 28 | 8 | 3/8-24 NUT         | S.S.     | D6112-3    | 11 | 1   | NUT                 | BRASS |
| D6113-6 | 27 | 4 | HANGER             | STEEL    | -          | 10 | 4   | 3/8-24 NUT          | S.S.  |
| -       | 26 | 4 | 3/8-24 CAP SCREW   | S.S.     | D6112-2    | 9  | 1   | TILT PLATE          | STEEL |
| D6113-7 | 25 | 4 | WASHER             | STEEL    | CL-1-JFL   | 8  | 4   | CARR-LANE FOOT      | -     |
| -       | 24 | 2 | 3/8-24 CAP SCREW   | S.S.     | D6111-4    | 7  | 1   | RETAINER RING       | -     |
| D6113-5 | 23 | 2 | FRONT BRACKET      | STEEL    | GAZ 304 SA | 6  | 1   | SKF SPHER. BEARING  | STEEL |
| D6113-4 | 22 | 2 | REAR BRACKET       | STEEL    | D6112-1    | 5  | 1   | BEARING HOUSING     | STEEL |
| D6113-3 | 21 | 1 | FRONT SUSP. BAR    | STEEL    | 6022 2RS1  | 4  | 1   | SKF BEARING         | -     |
| -       | 20 | 4 | 3/8-24 CAP SCREW   | S.S.     | D6111-1    | 3  | 1   | ROLLER              | STEEL |
| D6113-1 | 19 | 1 | MOUNTING BLOCK     | STEEL    | D6106-1    | 2  | REF | CARRIAGE ASSY       | -     |
| -       | 18 | 4 | 3/8-24 CAP SCREW   | S.S.     | D6333-1    | 1  | REF | DRIVE WHEEL         | STEEL |



SECTION A-A

N.A.

KECK/DEIMOS  
LARGE ROLLER ASSEMBLY

|   |         |      |                                         |
|---|---------|------|-----------------------------------------|
| A | 8/2/96  | CAO  | UPDATE                                  |
| B | 6/2/97  | EJ   | ADD ITEMS 31 & 32                       |
| C | 6/2/98  | VRW  | ADD ITEMS 33 & 34, CORRECT ~2 THICKNESS |
| D | 6/2/98  | J.C. | ADD NEXT ASSY.                          |
| E | 8/13/98 | CAO  | ADDED ITEMS 35 & 36                     |

EJ 6/28/96  
EJ 6/28/96

D6110.E

INCHES